

### ABSTRACT OF THE DISCLOSURE

A method for determining an emitting angle of an optical pickup head of an optical drive. A jitter inspection device comprises a jig, simulating and  
5 adjusting a tilt angle of the optical pickup head, and a jitter meter installed on the jig, inspecting jitter values at different tilt angles. A quadratic surface equation decreases the data points required for measurement to five, and enables product efficiency to  
10 raise 17% , such that the minimum jitter value and optimum tilt angle can be obtained quickly.